



## Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 12

LOCTITE C 400 96SC 5C 0.25MM G known as 96SC C400 5C 0.25MM  
0.25KG

SDS No. : 185350  
V005.1

Revision: 01.05.2022  
printing date: 12.09.2022

Replaces version from: 13.12.2016

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE C 400 96SC 5C 0.25MM G known as 96SC C400 5C 0.25MM 0.25KG

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Solder Wire

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

**Supplemental information** Safety data sheet available on request.

### 2.3. Other hazards

This product contains modified rosin.  
 Avoid breathing fumes given out during soldering.  
 Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).  
 After handling solder wash hands with soap and water before eating, drinking or smoking.  
 Keep out of reach of children.  
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**Following substances are present in a concentration  $\geq 0,1\%$  and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):**

This mixture does not contain any substances in concentration  $\geq$  the concentration limit that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Tin 7440-31-5 231-141-8 01-2119486474-28	50- 100 %			EU OEL
Silver 7440-22-4 231-131-3	1- < 5 %			EU OEL

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
 Substances without classification may have community workplace exposure limits available.**

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**  
 Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**  
 Rinse with running water and soap.  
 Obtain medical attention if irritation persists.

**Eye contact:**  
 Flush eyes with plenty of water for at least 5 minutes. If irritation persists seek medical attention.

**Ingestion:**  
 Do not induce vomiting.  
 Seek medical advice.

#### **4.2. Most important symptoms and effects, both acute and delayed**

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

Prolonged or repeated contact may cause eye irritation.

Prolonged or repeated contact may cause skin irritation.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **Combustion behaviour:**

The product itself does not burn. Any fire extinguishing action should be appropriate to the surroundings.

#### **5.1. Extinguishing media**

##### **Suitable extinguishing media:**

Foam, extinguishing powder, carbon dioxide.

##### **Extinguishing media which must not be used for safety reasons:**

Do not use water on fires where molten metal is present.

#### **5.2. Special hazards arising from the substance or mixture**

High temperatures may produce heavy metal dust, fumes or vapours.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

#### **Additional information:**

In case of fire, keep containers cool with water spray.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

Scrape up spilled material and place in a closed container for disposal.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Extraction is necessary to remove fumes evolved during reflow.

When using do not eat, drink or smoke.

Wash hands before breaks and immediately after handling the product.

Avoid skin and eye contact.

See advice in section 8

Avoid breathing fumes given out during soldering.

#### **Hygiene measures:**

Good industrial hygiene practices should be observed.

Do not eat, drink or smoke while working.

After handling solder wash hands with soap and water before eating, drinking or smoking.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.  
Store in a cool, dry place.

**7.3. Specific end use(s)**

Solder Wire

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECLTV

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECLTV
Tin 7440-31-5 [METAL TIN]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECLTV

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Tin 7440-31-5	aqua (freshwater)						no hazard identified
Tin 7440-31-5	aqua (marine water)						no hazard identified
Tin 7440-31-5	sewage treatment plant (STP)						no hazard identified
Tin 7440-31-5	sediment (freshwater)						no hazard identified
Tin 7440-31-5	sediment (marine water)						no hazard identified
Tin 7440-31-5	Air						no hazard identified
Tin 7440-31-5	Soil						no hazard identified
Tin 7440-31-5	Predator						no potential for bioaccumulation

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects		80 mg/kg	no hazard identified
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m3	no hazard identified
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	no hazard identified
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m3	no hazard identified
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	no hazard identified

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Extraction is necessary to remove fumes evolved during reflow.

Ensure adequate ventilation, especially in confined areas.

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

In case of aerosol formation, we recommend wearing of appropriate respiratory protection equipment with ABEK P2 filter (EN 14387).

This recommendation should be matched to local conditions.

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	solid
Delivery form	solid
Colour	grey
Odor	None
Melting point	217 °C (422.6 °F)
Explosive limits	Not applicable
Flash point	None
pH	Not applicable
Viscosity (kinematic)	Not applicable, Product is a solid.
Solubility (qualitative) (Solvent: Water)	Insoluble
Vapour pressure	Not applicable
Density (25 °C (77 °F))	7,5 g/cm <sup>3</sup> None

### 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

**10.4. Conditions to avoid**

Stable under normal conditions of storage and use.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Thermal decomposition can lead to release of irritating gases and vapors.

**SECTION 11: Toxicological information**

**General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Acute oral toxicity:**

This material is considered to have low toxicity if swallowed.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Silver 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)

**Acute dermal toxicity:**

This product is considered to have low dermal toxicity.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Tin 7440-31-5	LC50	> 4,75 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Skin corrosion/irritation:**

Fumes emitted during soldering may irritate the skin.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Silver 7440-22-4	slightly irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Fumes emitted during soldering may irritate the eyes.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Silver 7440-22-4	slightly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

No data available.

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tin 7440-31-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tin 7440-31-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Tin 7440-31-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Tin 7440-31-5	NOAEL P > 1.000 mg/kg NOAEL F1 > 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin 7440-31-5	NOAEL > 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

## 11.2 Information on other hazards

not applicable

## SECTION 12: Ecological information

### General ecological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	LC50	Toxicity > Water solubility	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (Daphnia):

No data available.

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	NOEC	Toxicity > Water solubility	7 d	Ceriodaphnia dubia	other guideline:

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tin 7440-31-5	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50	Toxicity > Water solubility	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

### 12.2. Persistence and degradability

The product is not biodegradable.

No substance data available.

**12.3. Bioaccumulative potential**

No data available.

No substance data available.

**12.4. Mobility in soil**

The product is insoluble and sinks in water.

No substance data available.

**12.5. Results of PBT and vPvB assessment**

Hazardous substances CAS-No.	PBT / vPvB
Tin 7440-31-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Silver 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations**

**13.1. Waste treatment methods**

Product disposal:

Wherever possible unwanted solder alloy should be recycled for recovery of metal.

Otherwise dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

Dispose of as unused product.

Waste code

06 04 05 - wastes containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information**

**14.1. UN number**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.2. UN proper shipping name**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.3. Transport hazard class(es)**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.4. Packing group**

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**National regulations/information (Great Britain):**

Remarks	<p>The Health &amp; Safety at Work Act 1974.                  The Control of Lead at Work Regulations. L132:Control of Lead at Work: Approved Code of Practice and Guidance.                  The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193: COSHH essentials: Easy steps to control chemicals.                  IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes.                  Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies.                  A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy.                  Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.</p>
---------	--

**SECTION 16: Other information**

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel’s Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,  
 Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your\_company.com).

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**